

TOSHIBA MACHINE

TOSHIBA MACHINE'S
SCARA Robots TH Series

TH850A



Robot specifications

- **HIGH LOAD CAPACITY** ·· Maximum 20kg
- **HIGH SPEED** ·· Cycle time 0.39s
(With 2kg payload)
- **POSITIONING REPEATABILITY**
·· X, Y ±0.01mm, Z ±0.01mm, C ±0.004 deg
- **HIGH RIGIDITY**
- **BUILT-IN PLC** ·· Ready for Touch-Sensitive Operation panel
- **DUCT-LESS DESIGN**

Model	TH850A
Type	Horizontal Multi-joint
Number of controlled axis	4
Arm length	850mm(350mm+500mm)
Working envelope	Axis 1: ±160° Axis 2: ±145° Axis 3(Z-axis): 200mm(Option:400mm) Axis 4(Z-axis rotation): ±360°
Maximum speed	Axis 1: 300°/s Axis 2: 420°/s Axis 3(Z-axis): 2050mm/s Axis 4(Z-axis rotation): 1200°/s Composite: 8.13m/s
Standard cycle time(with 2kg payload)*1	0.39s
Maximum payload mass *2	20kg
Allowable moment of inertia at end *2	0.2kgm²
Positioning repeatability *3	X-Y(Plane): ±0.01mm Z-axis (vertical): ±0.01mm Axis 4(Z-axis rotation): ±0.004°
Input/output signals for hand	5 inputs / 4 outputs
Air piping for hand	ø6 x 4 pcs.
Position detecting system	Absolute system
Robot-controller cable	5m (Optional length maximum 25m)
Mass	76kg

*1:Continuous operation of standard cycle motion pattern is not possible beyond the effective load ratio.
(Horizontal 300mm, vertical 25mm, round-trip, coarse positioning)

*2:Maximum speed rates and acceleration rates are limited depending on motion patterns, payload mass, and offset value,

*3:When the environment temperature is constant.

Controller specifications



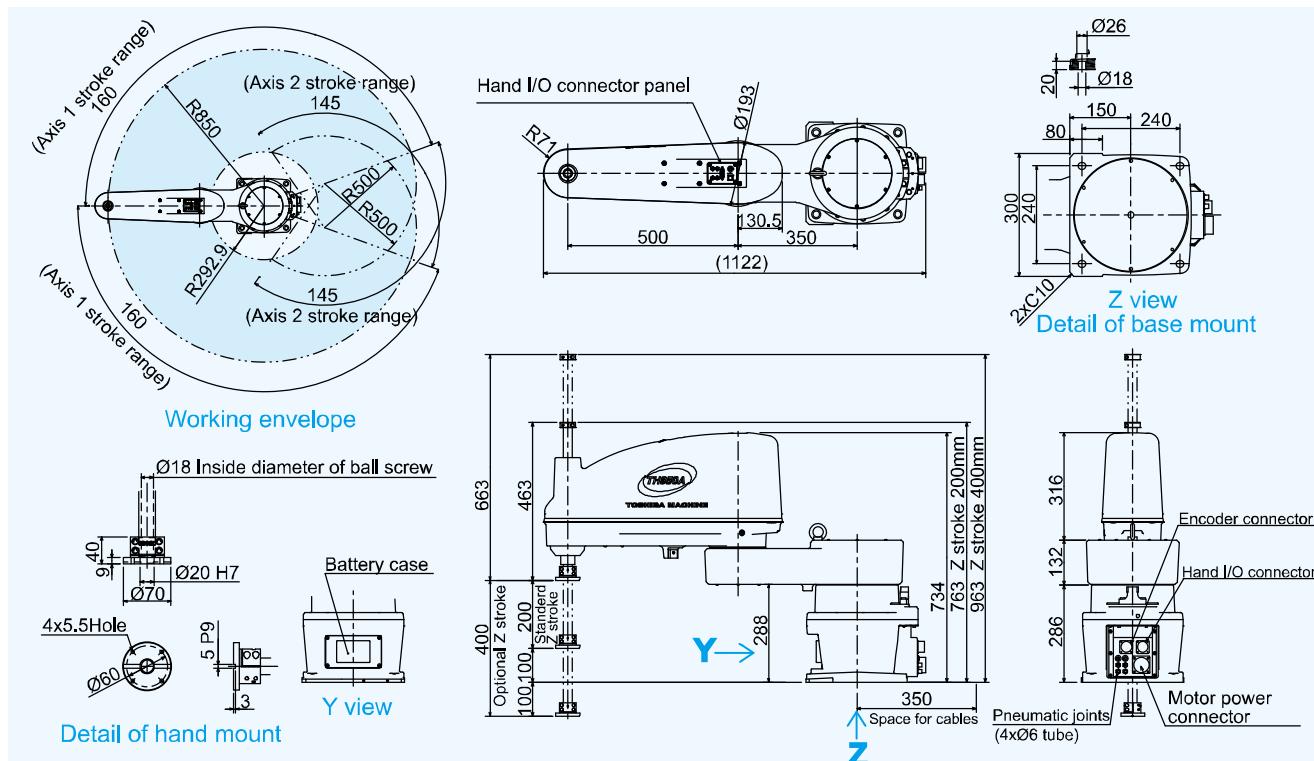
Controller
TS3100

Model	TS3100
No.of axis	No. of simultaneously controlled axes: 8 axes (2 additional axes under development)
Operation mode	PTP,CP(linear-Circular),Short-cut,Arch motion
Storage capacity	Total: 12800 points + 25600 steps 1 program: 2000 points + 3000 steps
No.of programs	Max,256(247 user files + 9 system files)
Programming language	SCOL(proprietary,similar to BASIC)
Teaching unit(option)	Teach pendant TP1000, with 5-meter cable (Program can be written on PC)
External I/O	32 inputs/32 outputs
Hand control signals	8 inputs/8 outputs
External operation signal(exclusive)	Inputs:Program selection, start, stop, reset, etc Outputs:Servo-On status, emergency stop, ready for operation, malfunction alarm, etc
Serial communication port	RS-232C: 2 ports, Ethernet: 1 port *4
Other functions	Torque control,Interruption functions, self-diagnosis, I/O control and communications during motion, Coordinate calculations, Built-in PLC, etc
Power supply	Single phase AC200V~240V 50/60Hz 4.4kVA
Outer dimensions and mass	420W×230H×298D(mm),17kg
PC software(option)	TSPC:Program editor,Teaching,Remote operation,etc
Options	I/O extension, I/O cables, Field Network(CC-Link,DeviceNet,Profibus)*4
External Memory	USB memory

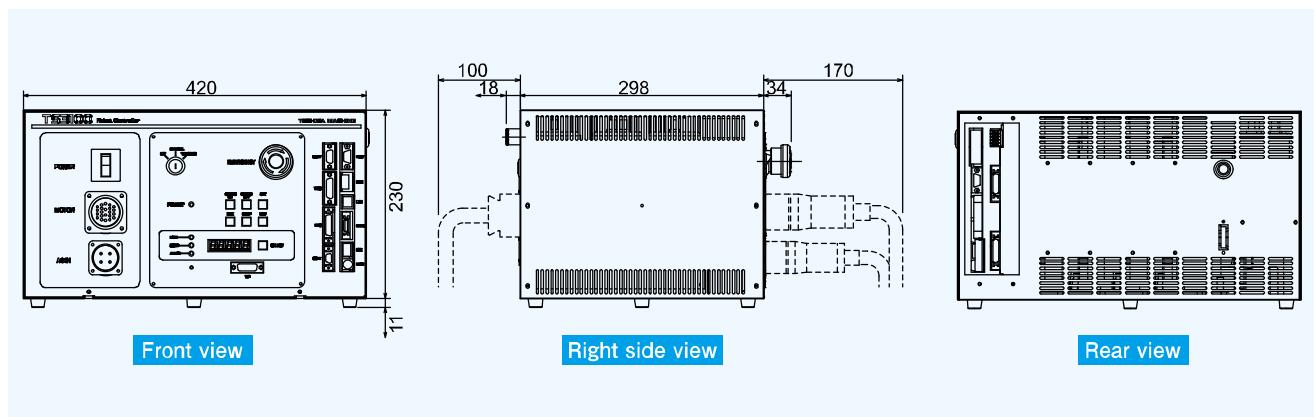
*4:Ethernet is a registered trademark of XEROX Corp. in the U.S.A.
CC-Link is a registered trademark of CC-Link Partner Association.
DeviceNet is a registered trademark of ODVA.
Profibus is a registered trademark of Profibus User Organization.

TEACH PENDANT(OPTION)

TH850A External view



TS3100 External view



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Before operating the industrial robot, read through
and completely understand the instruction manuals.

■The contents included in this catalog are subject to
change without prior notice to reflect improvements.